

Specifications	Absolute RCN 2591 RCN 2381	RCN 2591F RCN 2391F	RCN 2591M RCN 2391M		
<b>Measuring standard</b>	DIADUR circular scale with absolute track and incremental track (16 384 lines)				
<b>System accuracy</b>	RCN 25x1: $\pm 2''$ RCN 23x1: $\pm 4''$				
Position error per signal period	RCN 2581: $\leq \pm 0.4''$ RCN 2381: $\leq \pm 0.4''$	RCN 25x1: $\leq \pm 0.3''$ RCN 23x1: $\leq \pm 0.4''$			
<b>Interface</b>	EnDat 2.2	Fanuc Serial Interface $\alpha$ i interface <sup>4)</sup>	Mitsubishi high speed interface		
Ordering designation	EnDat02	Fanuc05	Mit03-4		
Position values per rev. <sup>4)</sup>	RCN 25x1: 268435456 (28 bits) RCN 23x1: 67108864 (26 bits)				
Electrically permissible speed	$\leq 1500$ rpm for continuous position values	$\leq 3000$ rpm for continuous position values			
Clock frequency Calculation time $t_{\text{cal}}$	$\leq 2$ MHz $\leq 8$ $\mu$ s	—			
Incremental signals Cutoff frequency $-3$ dB	$\sim 1$ VPP $\geq 400$ kHz	—			
<b>Electrical connection</b>	Separate adapter cable connectable to encoder via quick connector				
Cable length <sup>1)</sup>	$\leq 150$ m	$\leq 50$ m	$\leq 30$ m		
Supply voltage	DC 3.6 V to 14 V				
Power consumption <sup>2)</sup> (maximum)	3.6 V: $\leq 1.1$ W 14 V: $\leq 1.3$ W				
Current consumption (typical)	5 V: $\leq 140$ mA (without load)				
<b>Shaft</b>	Hollow through shaft $\varnothing 20$ mm				
Mech. permis. shaft speed (at constant speed for up to 90 min)	RCN 2x91: $\leq 3000$ rpm (at an operating temperature of 40 °C; for details, see <i>High permissible shaft speeds</i> on page 5) RCN 2x81: $\leq 1500$ rpm				
Starting torque (at 20 °C)	Typically $\leq 0.08$ Nm				
Moment of inertia	Rotor (hollow shaft): $180 \cdot 10^{-6}$ kgm <sup>2</sup> Stator (housing/flange): $670 \cdot 10^{-6}$ kgm <sup>2</sup>				
Permissible axial motion of measured shaft	Axial: $\pm 0.3$ mm <sup>3)</sup> Radial: $\varnothing 0.2$ mm for coaxiality and, during operation, 0.04 mm for radial runout (each relative to the bearing axis of the mating shaft)				
<b>Natural frequency</b>	$\geq 1000$ Hz				
<b>Vibration</b> 55 Hz to 2000 Hz <b>Shock</b> 6 ms	$\leq 200$ m/s <sup>2</sup> (EN 60068-2-6) $\leq 200$ m/s <sup>2</sup> (EN 60068-2-27)				
<b>Operating temperature</b>	0 °C to 60 °C				
<b>Protection</b> EN 60529	IP64				
<b>Mass</b>	$\approx 1.1$ kg				

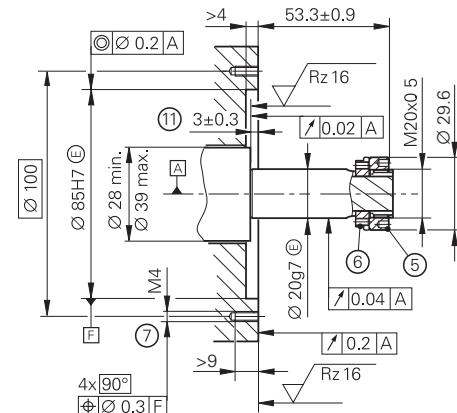
<sup>1)</sup> With HEIDENHAIN cable  $\leq 8$  MHz

<sup>2)</sup> See *General electrical information* in the *Interfaces of HEIDENHAIN Encoders* brochure

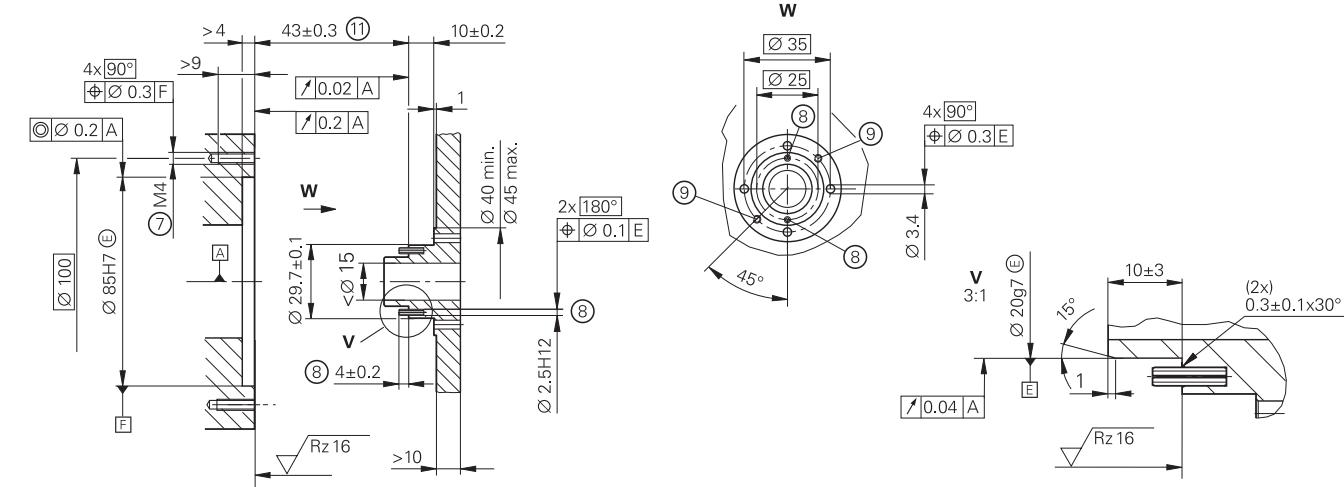
<sup>3)</sup> Range includes mounting tolerances and thermal expansion; no dynamic movement permitted

<sup>4)</sup> Reduced resolution during operation with the Fanuc  $\alpha$  Interface; RCN 2591 F: 134217728 (27 bits)  
RCN 2391 F: 8388608 (23 bits)

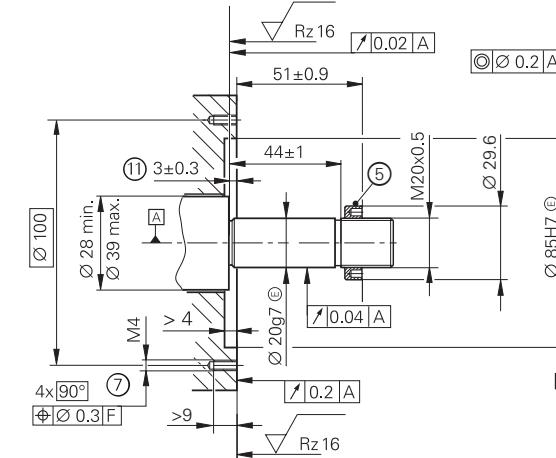
Shaft coupling with ring nut and catch (with mechanical fault exclusion)



Front-face shaft coupling (with mechanical fault exclusion)



Shaft coupling with ring nut  
(without mechanical fault exclusion)



Front-face shaft coupling  
(without mechanical fault exclusion)

